

TPM CIRCLE NO: 06	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME: OTP	LOSS NO. / STEP								
DEPT: Store	RESULT AREA	P	Q	DEF:- A		C	D	S	M

KAIZEN IDEA SHEET

F/IMS/05

CELL: F.G STORE CELL NAME: Store MACHINE / STAGE: OPERATION:

KAIZEN THEME: F.G Material Lot Size increase

WIDELY/DEEPLY :

PRESENT STATUS : IYM SURAJPUR LOT SIZE 550 NO'S/LOT

IDEA:-: IYM SURAJPUR DISPATCH LOT SIZE INCREASE 550 No's TO 1000 No's

COUNTERMEASURE : We Request to customer lot size Increase 1000 No's/lot

BENCHMARK	00
TARGET	00
KAIZEN START	01.03.2017
KAIZEN FINISH	05.03.2017

TEAM MEMBERS: Mr. Krishna, Mr. Prakash

BENEFITS:-

1. Save LR charges.
2. Save delivery charges
3. Save invoice printing cost

Item No.	Item Name	Vendor	Order No. For Ex	Delivery Date	Quantity
B44E2210000080	TENSIONER ASSY.	ADVIK HITECH PVT LTD	#00013	3/1/2017	550
B44E2210000080	TENSIONER ASSY.	ADVIK HITECH PVT LTD	#00014	3/2/2017	600
B44E2210000080	TENSIONER ASSY.	ADVIK HITECH PVT LTD	#00015	3/3/2017	550
B44E2210000080	TENSIONER ASSY.	ADVIK HITECH PVT LTD	#00016	3/6/2017	550
B44E2210000080	TENSIONER ASSY.	ADVIK HITECH PVT LTD	#00017	3/7/2017	550
B44E2210000080	TENSIONER ASSY.	ADVIK HITECH PVT LTD	#00018	3/8/2017	600
B44E2210000080	TENSIONER ASSY.	ADVIK HITECH PVT LTD	#00019	3/9/2017	600

BEFORE

Item No.	Item Name	Vendor	Order No. For Ex	Delivery Date	Quantity
B44E2210000080	TENSIONER ASSY.	ADVIK HITECH PVT LTD	#00020	3/1/2017	1000
B44E2210000080	TENSIONER ASSY.	ADVIK HITECH PVT LTD	#00021	3/3/2017	1000
B44E2210000080	TENSIONER ASSY.	ADVIK HITECH PVT LTD	#00022	3/7/2017	1000
B44E2210000080	TENSIONER ASSY.	ADVIK HITECH PVT LTD	#00023	3/9/2017	1000
B44E2210000080	TENSIONER ASSY.	ADVIK HITECH PVT LTD	#00024	3/10/2017	1000
B44E2210000080	TENSIONER ASSY.	ADVIK HITECH PVT LTD	#00025	3/11/2017	1000
B44E2210000080	TENSIONER ASSY.	ADVIK HITECH PVT LTD	#00026	3/15/2017	1000

AFTER

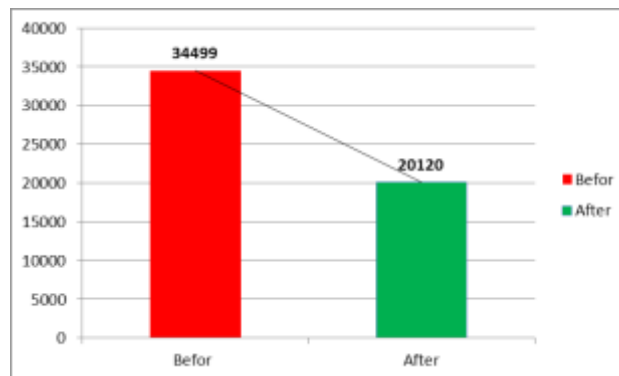
KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-

RESULT:- 1. We have to make invoice as per lot, and transporter also rise LR charges & delivery charges as per lot
 2. Now increase lot size 550 no's to 1000 no's we Save 1 consignment LR & delivery charges.
 3. Per month save cost in transportation -14,379/-

WHAT TO DO : When dispatch the material lot size 1000 no's make invoice 1000/ lot
HOW TO DO : manually
FREQUENCY : When Required

ROOT CAUSE:-



REGISTRATION NO. & DATE: 1585 & 18.03.2017

REGISTERED BY: Mr. Krishnamurthy Ballal

MANAGER'S SIGN: Mr. Prakesh

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS
	Store		F.G Store	Done